

Eighth Annual QUIKLOOK Users Group Meeting

Marion, MA
August 20 & 21st, 2014

Presented by:

Roger W. Masson
Vice President and General Manager



TELEDYNE TEST SERVICES
Everywhere you look™

QUG 8 Agenda



8th Annual QUG Conference

QUIKLOOK USERS GROUP

August 20-21, 2014



Day 1, Wednesday, August 20, 2014

Location: Tabor Academy,
66 Spring Street, Marion, MA 02738

8:00 - 8:30 - Registration / Continental Breakfast

8:30 - 9:00 - Welcome & User Survey

- ✓ Team Introductions
- ✓ User Survey Request

HOST: **Roger Masson**
HOST: **Joe Santangelo**

9:00 - 12:00 - QUIKLOOK – Features & Update

- ✓ Hardware Features
- ✓ Software & Calibration Features
- ✓ Spring Pack Software Updates
- ✓ Trace Quality
- ✓ Error Notices
- ✓ Spring Outage Experience – Comanche Peak
- ✓ Live Demonstration

HOST : **Michael Sullivan**
HOST : **Jason Haglund**
HOST : **Eric Solla**

HOST : **Michael Richard**
HOST : **Victor DeLafuente**

12:00 - 1:00 - Lunch

1:00 - 1:30 – Teledyne DALSA

- ✓ CMOS X-Ray Applications / Check Valves

HOST: **Thorsten Achterkirchen**

1:30 - 2:30 - Design / Test Data Software Updates

- ✓ Software Suite Integration
- ✓ MIDAS WeakLink
- ✓ ACE 4.1 / ACE TEST
- ✓ MIDAS / MIDAS TEST

HOST: **Michael Richard**
HOST: **Eric Solla**

2:30 – 3:30 - Interpreting Anomalous Test Traces

- ✓ TTS to provide typical anomalous traces
- ✓ Users to bring "mystery" traces
- ✓ TTS and Users to interpret and discuss traces

HOST: **Joe Gomes**
HOST: **Joe Santangelo**

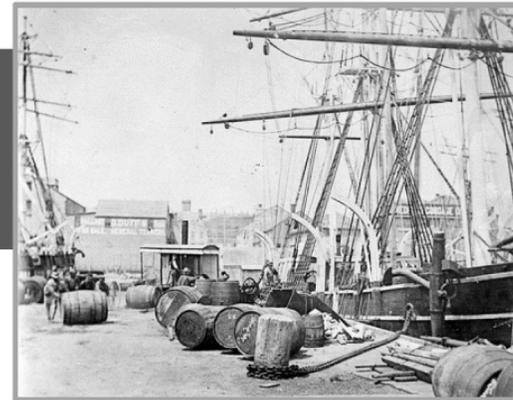
QUG 8 Agenda



New Bedford Whaling Museum

New Bedford, Massachusetts

(Just a short walk from The Fairfield Inn)



Date: Wednesday, August 20, 2014
Location: NBWM, 18 Johnny Cake Hill,
 New Bedford, MA 02740
Time: 6:00 PM

The New Bedford Whaling Museum is a world-renowned museum that brings to life the rich history of the whaling industry and New Bedford.

- ✓ 6:00 pm - [Cocktail Hour in the Logada Room](#)
 Enjoy your Cocktail Hour, Socialize among the Museum's many exhibits.
- ✓ Brief talk by Roger Masson, Vice President and General Manager of Teledyne Test Services
- ✓ 7:00 pm - [Buffet Dinner served in the The Jacobs Family Gallery](#)



Located in the heart of New Bedford Whaling National Historical Park, the Museum features interactive exhibits, including the world's largest whaling ship model; displays of fine and decorative arts; collections of cultural artifacts, rare antiquities, scrimshaw and logbooks; and five whale skeletons including the rare blue and northern right.

The Whaling Museum has an exclusive arrangement with Russell Morin Fine Catering - offering exquisite food and beverages and impeccable service.



QUG 8 Agenda



8th Annual QUG Conference
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Day 2, Thursday, August 21, 2014

Location: Tabor Academy,
66 Spring Street, Marion, MA 02738

8:00 - 8:30 - Continental Breakfast

8:30 - 9:00 - Quality Assurance Corner

- ✓ QA Notices
- ✓ Product SR Status & Accuracies

HOST: **Richard Shannon**
HOST: **Michael Sullivan**

9:00 – 10:30 - Special Topics

- ✓ BWR Recirc Valve Trending Damage
- ✓ MSIV Testing Options in QUIKLOOK
- ✓ Flowserve MOV Valve Testing
- ✓ Cyber Security – Future of USB Thumb Drives

HOST: **Steve Gallogly**
HOST: **Matt Hobbs**
HOST: **Joe Santangelo**

10:30 – 12:00 - User Topics

- ✓ TTS Website New Look
- ✓ Open Discussion
- ✓ Additional Trace Anomalies (Time Permitting)

HOST: **Joe Santangelo**

12:00 – 1:00 - Lunch

1:00 – 2:30 - Hands-on breakout sessions

- ✓ AOV Tests Using QUIKLOOK 3
- ✓ MOV Tests Using QUIKLOOK 3
- ✓ Check Valve X-Ray Demonstration
- ✓ Spring Pack Calibration Using QUIKLOOK & Spring Pack Calibration Stand
- ✓ MIDAS / ACE Database Software
- ✓ Thread Cuts
- ✓ QSS-CD Installation

LOCATION: TTS Training RM
513 Mill Street, Marion, MA 02738

Instrumentation

Digital Imaging

Aerospace and Defense Electronics

Engineered Systems



LeCroy



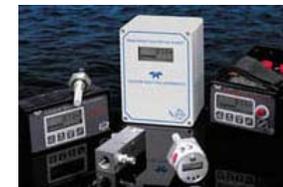
Test Services



Lab & Field



Process & Air Quality



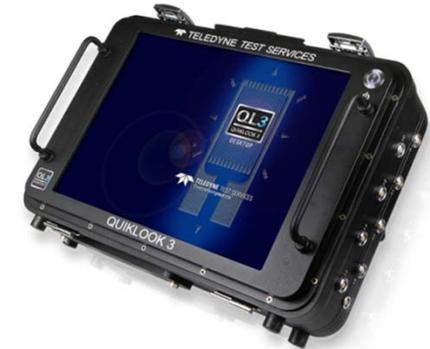
Location

- Marion, Massachusetts
- La Gaude, France



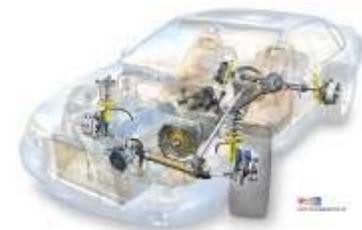
Business Focus

- Critical Valve Testing
- Strain Gage Based Sensors and Data Acquisition Systems
- Torque Sensors & Load Cells



Key Markets

- Nuclear Power Generation Plants
- Industrial Process Control
- Automotive R&D Centers



Teledyne Test Services Team



- Roger W. Masson - Vice President and General Manager
- R. Michael Sullivan - Director of Products Business Development
- Michael C. Richard - Senior Software Engineer
- Eric A. Solla – QUIKLOOK Software Engineer
- Matthew J. Hanson - Software Engineer
- Joe Santangelo - Marketing and Technical Director – Asia
- Richard J. Shannon - Quality Assurance Manager
- Joseph E. Gomes - Field Service Supervisor
- Maximo J. Allahua - AOV/MOV/Valve Diagnostic Tester
- Christopher D. Johnson - AOV/MOV/Valve Diagnostic Tester
- Michael S. Laperriere - Jr. AOV/MOV/ Valve Technician
- John M. Stanwood - Product / Field Technician
- Steven Mitchell - Machinist / Field Technician
- Jason J. Haglund - Engineering and Operations Manager
- Kevin W. Lee - Mechanical Engineer
- Ali Jameel - Electrical Engineer
- Lori A. Contant - Administrative Assistant



Teledyne LeCroy Team



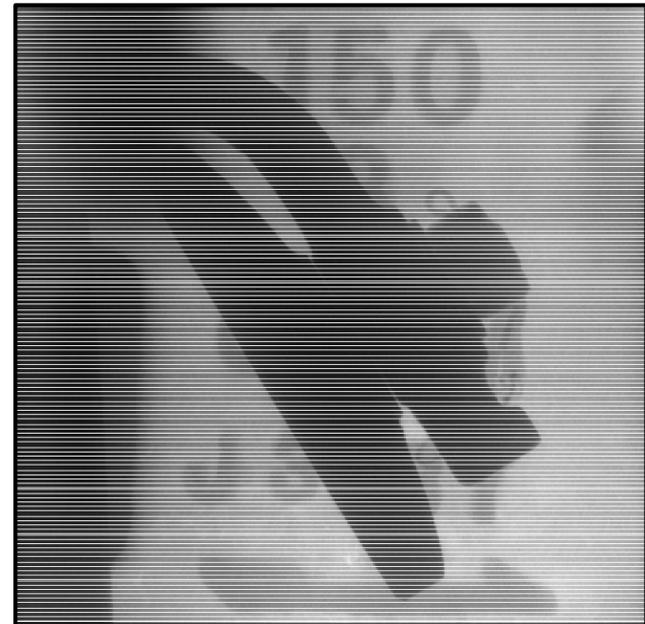
- David Graef - Chief Technical Officer
- Peter Algert - General Manager of ETG Group
- Dan Monopoli - Vice President of Marketing
- Jonah Greenblatt - Lead Engineer



Teledyne DALSA Team



- Thorsten Achterkirchen - Vice President & General Manager
- Greg Combs - Account Manager



Emerson Process Management Team



- Bill Fitzgerald - Vice-President, Nuclear Services
- Jeff VonAhnen – Product Line Manger





Bill Fitzgerald - Vice-President, Nuclear Services



Utility Attendee Introductions & User Survey Requests



Joe Santangelo - Marketing and Technical Director – Asia



QUIKLOOK Features & Update

Presented by:

R. Michael Sullivan

Eric A. Solla

Jason J. Haglund



TELEDYNE
TEST SERVICES
Everywhere you look™

QUIKLOOK 3 Guiding Principles



World Class Hardware

+ Right Information

+ In the Right Place

+ At the Right Time

= ALARA + Savings



QUIKLOOK 3 Design Objectives



- Improve Ease of Use
- Reduce Setup, Test Time and Dose
- Ability to Test a Wide Range of Valves
- Improve Portability and Versatility
- Improve Environmental Performance
- Improve Trace Quality



QUIKLOOK 3 Typical Savings



➤ Man-Hour Savings Per Outage	160 (Containment) 250 (BOP/Office)	  
➤ Combined Tester & Engineering Savings - \$ per Outage	\$40,000	
➤ Annual Maintenance & License Fees	\$120,000	
➤ One Time Capital Savings	\$360,000	



QUIKLOOK 3



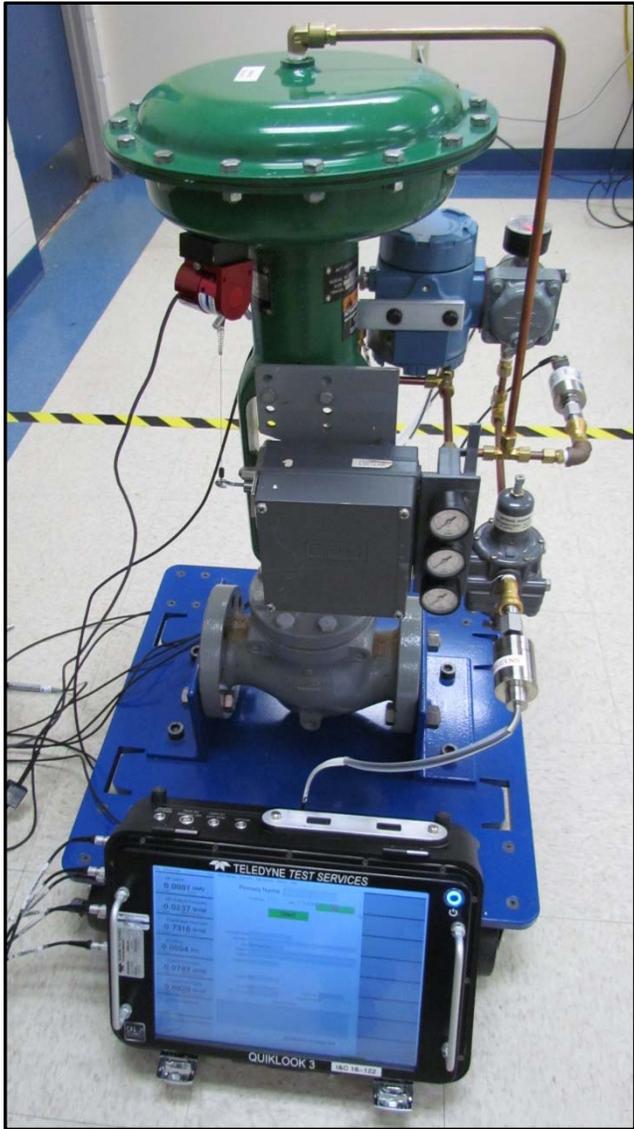
The screenshot displays the QUIKLOOK 3 software interface for an AOV (Air Over Valve) test. The window title is "QUIKLOOK AOV - Valve ID Undefined". The interface is divided into several sections:

- Sensor Data (Left Panel):** A vertical list of sensors with their current readings and units. A blue arrow points to the top sensor, "I/P Input".
 - 1 I/P Input
 - 2 I/P Output Pressure: 10.62 (psig) (30 PSI range, Graph checked)
 - 3 Diaphragm Pressure: 4.364 (psig) (100 PSI range, Graph checked)
 - 4 Position: 1.147 (In) (SPMD range, Graph checked)
 - 5 Thrust: 42.65 (Lbs) (QSS Thrust range, Graph unchecked)
 - 6 Regulated Supply: 24.09 (psig) (30 PSI range, Graph unchecked)
 - 7
 - 8
- Test Configuration (Center Panel):**
 - Primary Name: TEST VALVE
 - Test Number: 1
 - Date: 2/18/2014 10:18:46 AM
 - Start button (green)
 - Secondary Name: [Empty]
 - Description: [Empty]
 - Title: Slow Ramp Test
 - Comment: [Empty]
 - Technician: [Empty]
 - Direction: N/A
 - AF / AL: N/A
 - Max Seconds: 15
 - Display Time: 50
 - Acquisition Rate: 10
 - Additional Comments: Normal Stroke, Reverse actuating positioner, Direct actuating Valve. String Pot mounted to bottom plate.
 - Show Control button
 - Excitation Voltage OK button
- Channel List (Right Panel):** A vertical list of channels numbered 9 through 16, currently inactive.

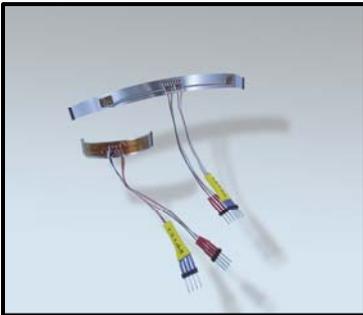
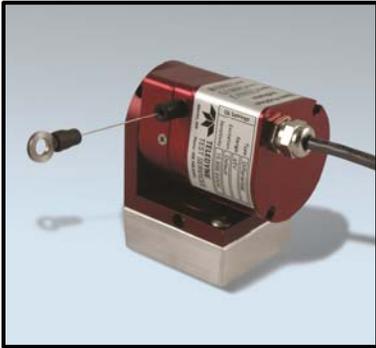
The status bar at the bottom shows "C:\Eric MUG\ No Data 2/18/2014 10:24 AM".



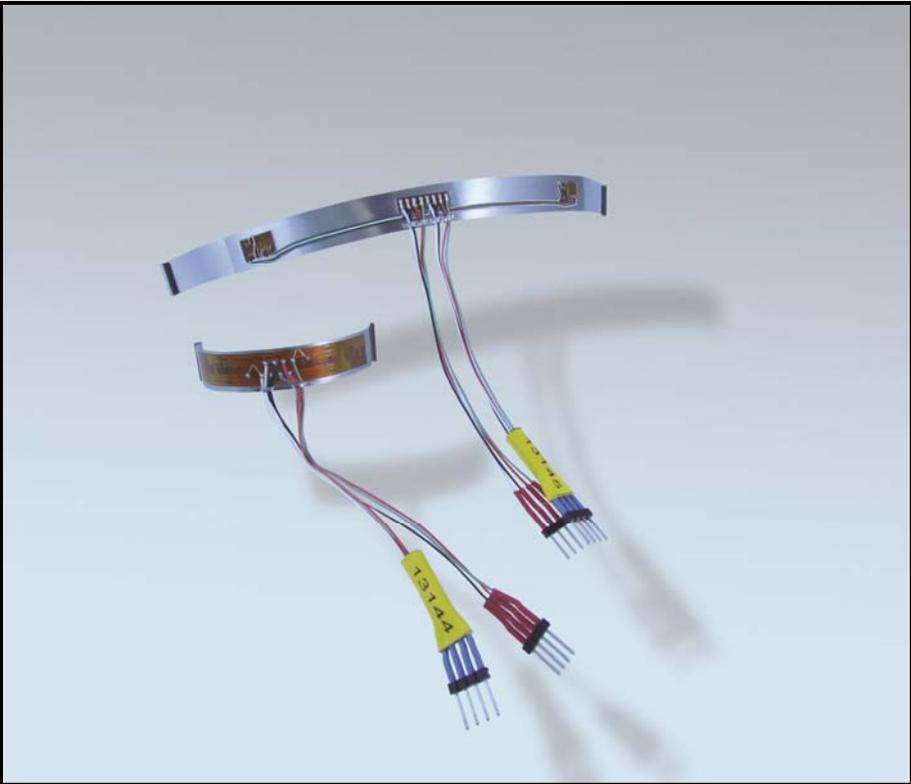
QUIKLOOK 3 Valve Diagnostic Test System



QUIKLOOK 3 Sensors



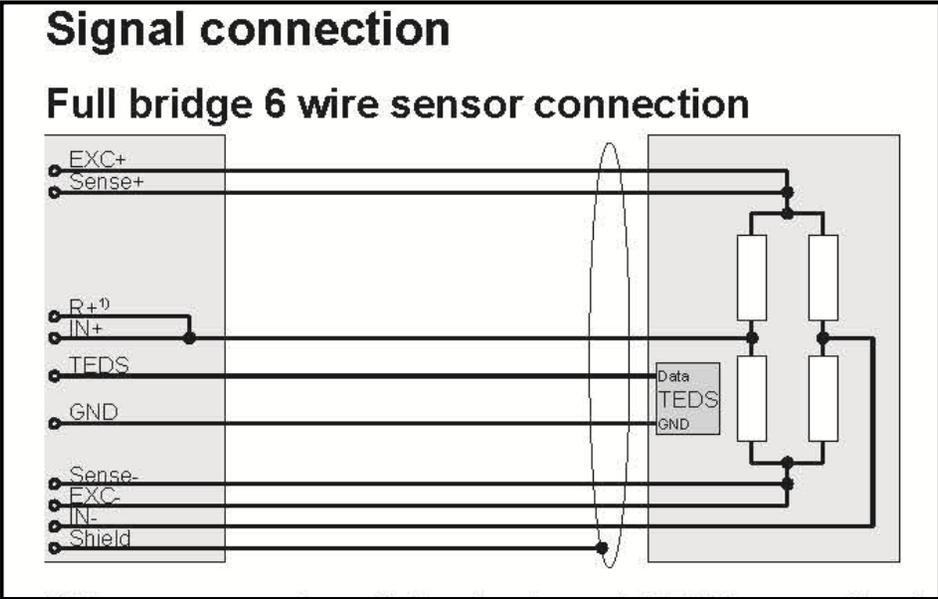
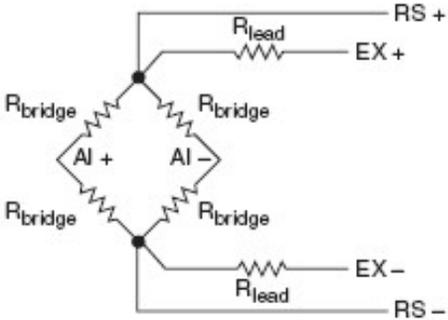
Smart Stem & Quick Stem Sensor (QSS)



QUIKLOOK 3 Hardware

Voltage Sense

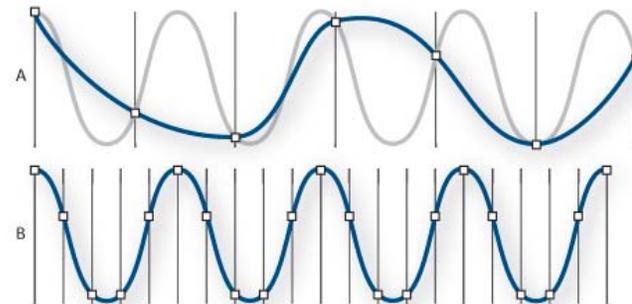
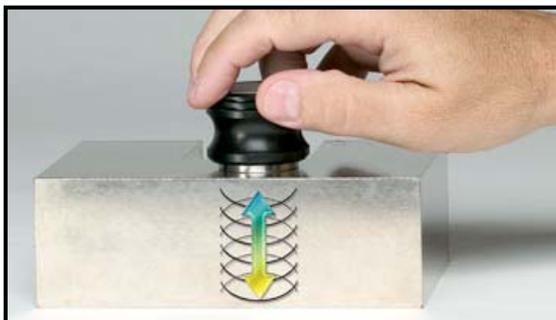
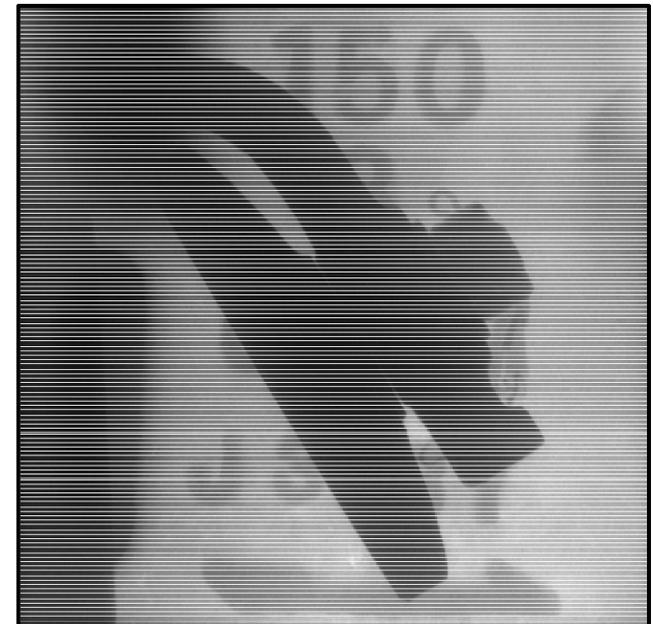
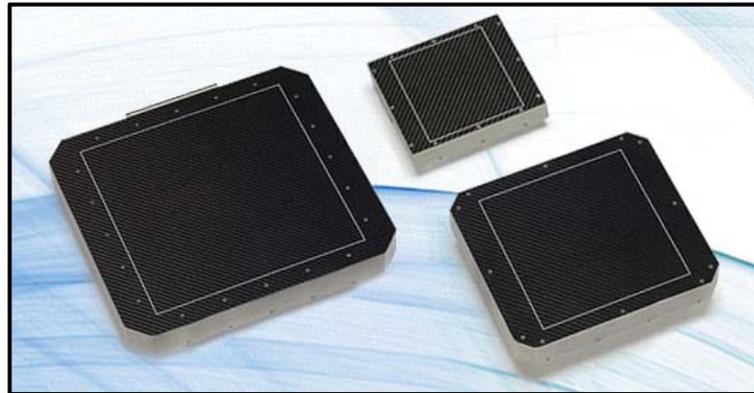
- Eliminate the need for a Voltage Drop Box



QUIKLOOK 3 Hardware

Increased Maximum Acquisition Rate (up to 200,000 s/s)

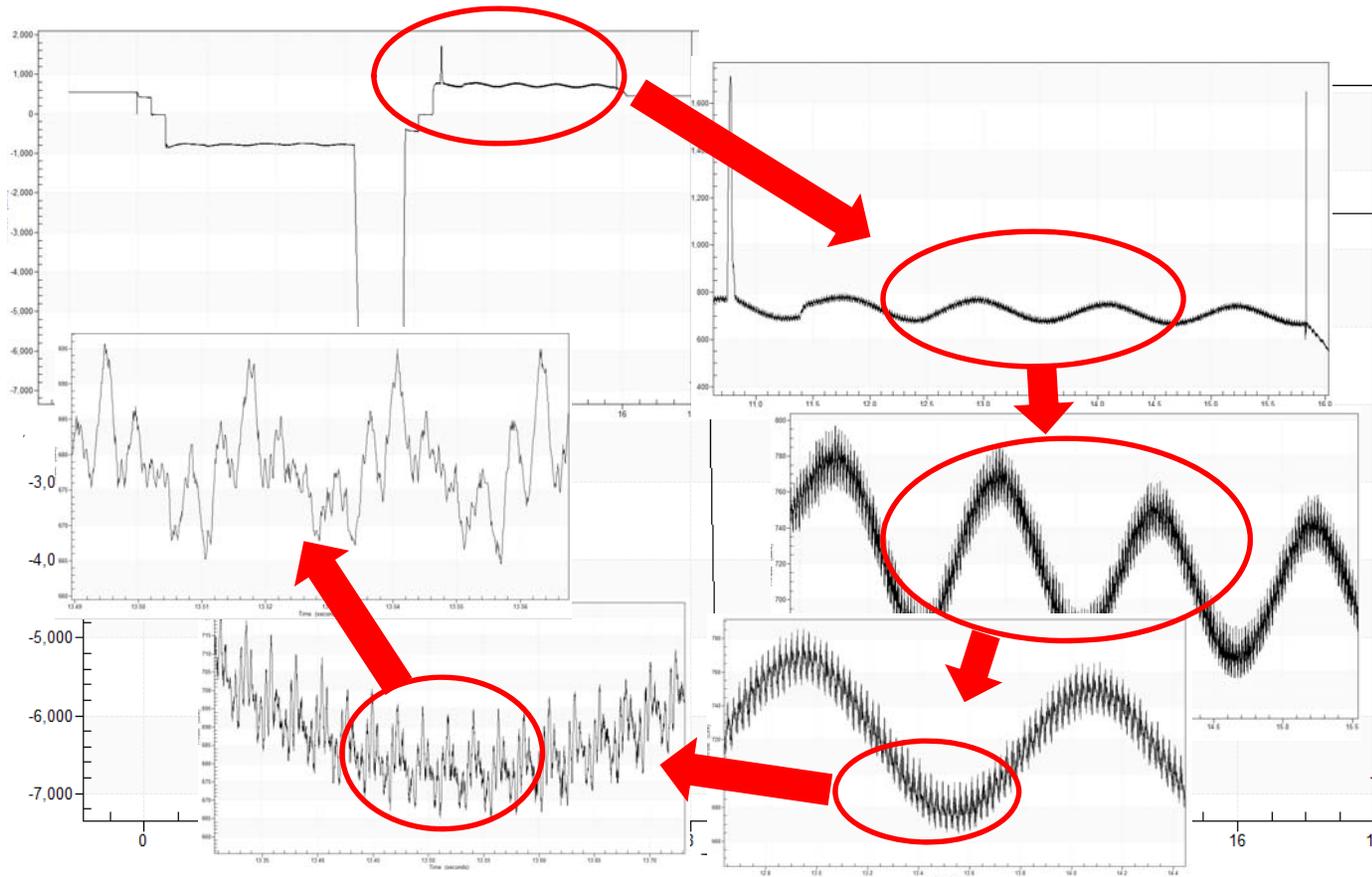
- Sample Rate 10 to 50,000 s/s, 16CH's simultaneously acquired
- Hardware capable of 200,000 s/s
- Check Valve Testing Requires (10k-50k s/s)



QUIKLOOK 3 Hardware

High End Data Acquisition Technology

- 16 Individual Op Amp with independent Excitation Sources
- Signal to noise ratio reduction – Trace Quality



QUIKLOOK 3 Hardware



Drop Box Use

- Setup Test, Start, Close Case and Walk Away



QUIKLOOK 3 Hardware



Display Interface

- 15" LCD Display
- Hardened (Armor) Resistive Touch Screen



QUIKLOOK 3 Hardware

Interaction

- Virtual keyboard



QUIKLOOK 3 Hardware

External Connection

- (2) USB ports and Bluetooth connectivity for external keyboard / peripherals
- (2) Ethernet ports for Network connectivity
- USB or Ethernet Data Transfer



QUIKLOOK 3 Hardware

Battery Operation

- 5+ hours of operation on full charge
- Hot swappable batteries
- In system charging
- Desktop Quick Charger available



QUIKLOOK 3 Hardware

Waterproof Rating

- Sealed to Prevent Ingress of Contamination
- Weather Tight for De-Con Wash Down (Opened or Closed Case)
- All connections on Outside of Case





QUIKLOOK 3 Hardware

Weight and Size Reduction

- Size: **16.5" x 11.3" x 5.7"**
(419 mm X 287 mm X 145 mm)
- Weight: **16 lbs.** without batteries
18.5 lbs. with (2) battery packs



QUIKLOOK 3 Hardware

Reduce Internal Heat Sources

- External power supply
- Improved internal heat sinks
- Maintained aluminum case



High Temperature Operation

- QL3 - 125°F (52C) Ambient
- QL2.5 - 110°F (43C)
- QLII - 105°F (40.5C)

QUIKLOOK 3 Hardware

VOIP: Audio / Voice Communication to Laptop

- Wired or Wireless
- Simplified USB Connection



QUIKLOOK 3 Hardware

RealVNC® Remote Desktop

- Wired and wireless remote connectivity (Laptop, iPad, Tablet, iPhone, etc.)
- Maintain data collection reliability through local collection, subsequent transfer



Why is it better?

- Reliable / Ease of Use
- Two active screens
- Wired with no distance limitations
- Smart Phone / Tablet Apps

QUIKLOOK 3 Hardware



	Specifications
Input Channels	(16) User Programmable with Excitation Voltage Sensing
Input Range	Differential & Single Ended $\pm 10, 30, 100$ & 300 mV, $\pm 1, 3$ & 10 V, Strain Gage $\pm 1, 3$ & 10 mV/V
Sensor Excitation	10 V on all input channels, 28 mA max current
System Accuracy	1% of reading
Sample Rate	10, 100, 1k, 2k, 5k, 10k, 20k, 50k s/s (Hardware capable of 200k s/s)
Analog Output Channels	(1) Selectable 0 - 10 V, ± 10 V, 4 - 20 mA, 10 – 55mA
Input Power	110/220 VAC (50/60 Hz), 9 watts
Battery Operation	(2) Hot Swappable Lithium-Ion, 5+ hours continuous operation
Sensor Recognition	IEEE P1451.4/2.0 “TEDS” plug and play on all input channels
Operating System	Windows® 7 Pro
Ports	(2) USB, (2) Ethernet, (1) Audio, (1) 12vdc Output
Languages	English, French, and Spanish
Maximum Operating Temperature	125° F (52° C)
Application Software	QUIKLOOK 2013.309 or later
Size	16.5” x 11.25” x 5.67”
Weight	16 lbs. without batteries, 18.5 lbs. with 2 batteries

QUIKLOOK 3 Software

Main Acquisition Screen – Single Screen For Configuration, Monitor & Acquisition

The screenshot displays the QUIKLOOK 3 software interface. On the left, a vertical list of channels is shown, with a blue arrow pointing to channel 1. The channels are:

- 1 I/P Input
- 2 I/P Output Pressure: 10.62 (psig), 30 PSI, Graph checked
- 3 Diaphragm Pressure: 4.364 (psig), 100 PSI, Graph checked
- 4 Position: 1.147 (In), SPMD, Graph checked
- 5 Thrust: 42.65 (Lbs), QSS Thrust, Graph unchecked
- 6 Regulated Supply: 24.09 (psig), 30 PSI, Graph unchecked
- 7
- 8

On the right, the configuration panel is titled "TEST VALVE". It includes:

- Primary Name: TEST VALVE
- Test Number: 1
- Date: 2/18/2014 10:18:46 AM
- A green "Start" button
- Secondary Name: (empty)
- Description: (empty)
- Title: Slow Ramp Test
- Comment: (empty)
- Technician: (empty)
- Direction: N/A
- AF / AL: N/A
- Max Seconds: 15
- Display Time: 50
- Acquisition Rate: 10
- Additional Comments: Normal Stroke, Reverse actuating positioner, Direct actuating Valve. String Pot mounted to bottom plate.
- Buttons: Show Control, Excitation Voltage OK

The status bar at the bottom shows "No Channels", "2/18/2014", and "10:24 AM".

Any Questions?

THANK YOU



TELEDYNE
TEST SERVICES
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